










DENTAL TECHNOLOGY SOLUTIONS

# Ongoing Whip Mix 3D Print Resins/ Post Curing Units Qualification

Resin	G171/Otoflash	IntelliRay 600W	SunRay 400W	CUREbox Plus
 <p>VeriModel OS - White</p>	2 × 2000 flashes	2.5 minutes/flip/ 2.5 minutes	2.5 minutes/flip/ 2.5 minutes	15 minutes @ 60°C
 <p>VeriModel OS - Ivory</p>	2 × 2000 flashes	2.5 minutes/flip/ 2.5 minutes	2.5 minutes/flip/ 2.5 minutes	15 minutes @ 60°C
 <p>VeriModel OS - Golden Brown</p>	2 × 2000 flashes	2.5 minutes/flip/ 2.5 minutes	2.5 minutes/flip/ 2.5 minutes	15 minutes @ 60°C
 <p>VeriModel OS - Grey</p>	2 × 2000 flashes	2.5 minutes/flip/ 2.5 minutes	2.5 minutes/flip/ 2.5 minutes	15 minutes @ 60°C
 <p>VeriGuide OS</p>	6000 flashes	5 minutes at the lowest setting of the rack	5 minutes at the lowest setting of the rack	30 minutes @ 60°C
 <p>VeriSplint OS</p>	6000 flashes	5 minutes at the lowest setting of the rack	5 minutes at the lowest setting of the rack	30 minutes @ 60°C
 <p>VeriCast OS</p>	Pending	5 minutes	5 minutes	15 minutes @ 60°C
 <p>VeriTray</p>	2 × 2000 flashes	5 minutes	5 minutes	15 minutes @ 60°C
 <p>Dentca Denture Base, Dentca Denture Teeth, Dentca Try-in</p>	3000 flashes per side. The curing needs to be in the glycerin with temperature greater than 60°C	10 minutes per side @ 50% intensity in Glycerin bath of 99.8% USP after heating up to 60°C	10 minutes per side in Glycerin bath of 99.8% USP after heating up to 60°C	40 minutes @ 75°C (20 minutes per side) in Glycerin bath of 99.8% USP after heating up to 60°C
 <p>Dentca Crown &amp; Bridge</p>	3000 flashes per side. The curing needs to be in the glycerin with temperature greater than 60°C	10 minutes per side @ 50% intensity in Glycerin bath of 99.8% USP after heating up to 60°C	10 minutes per side in Glycerin bath of 99.8% USP after heating up to 60°C	40 minutes @ 75°C (20 minutes per side) in Glycerin bath of 99.8% USP after heating up to 60°C
 <p>Bego VarseoSmile Crown Plus VarseoSmile Temporary</p>	1500 flashes per side with protective gas	N/A	N/A	20 minutes per side at 30°C
 <p>Keystone Softsplint</p>	2000 flashes per side	N/A	2 minutes per side	20 minutes per side at 60°C (Asiga MAX or Pro4K), 30 minutes per side at 60°C (VeriBuild or VeriEKO)